

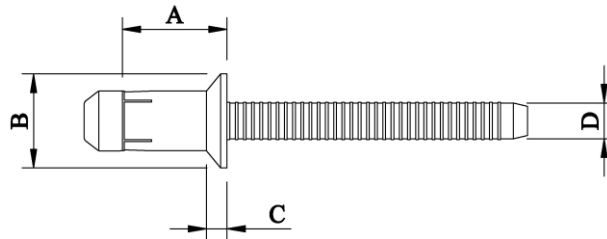
**Description** 6.4mm (1/4") Orlock – Countersunk Head - Stainless

Orlock is one of our highest strength structural rivets. The blindside upset is bulbed which helps spread the clamp force so that the joint material is not deformed. The bulbed tail also leaves a neat finish with minimal protrusion on the blind side. The dual locking grooves on the mandrel provide excellent resistance to vibration as well as impressive shear strength and weather resistance.



<b>Material</b>	Body:	Stainless Steel	AISI 304
	Mandrel:	Stainless Steel	AISI 304
<b>Finish</b>	Body:	Natural	
	Mandrel:	Natural	
<b>Angle of Countersink</b>		100 degree	

**Specifications**



**Dimensions**

Part Code	Diameter	Grip Range	Hole Size ±0.1	A ±0.1	B ±0.1	C ±0.05	D ±0.05
BLDUCSK-08135XG	6.40 (1/4")	4.8 – 7.8	6.70	13.50	10.00	2.00	4.20
BLDUCSK-08155XG	6.40 (1/4")	6.8 – 9.8	6.70	15.50	10.00	2.00	4.20
BLDUCSK-08175XG	6.40 (1/4")	8.8 – 11.8	6.70	17.50	10.00	2.00	4.20

**Shear Strength**

Part Code	Stem in shear plane	Stem outside shear plane	Tensile Strength
	kN	kN	kN
BLDUCSK-08135XG	10.787	N/A	8.336
BLDUCSK-08155XG	12.748	N/A	8.336
BLDUCSK-08175XG	13.729	N/A	8.336

Dimensions and specifications are subject to change without notice. Check your distributor for the latest data sheet

As this data is based on multiple tests in various thicknesses we recommend testing the fastener in your application when an exact strength figure is required, or the load to be applied comes close to the published data